

Date: Friday, 02/02/2007 8:49:25 AM
User: Linda Lacelle

Process Sheet

| | |
|---|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : WHEEL ASSEMBLY |
| Job Number : 30585 | |
| Estimate Number : 12102 | |
| P.O. Number : N/A | Part Number : D33975 |
| This Issue : 02/02/2007 S.O. No. : N/A | Drawing Number : D3397 REV.A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : MACHINED PARTS | Drawing Revision : A |
| Previous Run : 30211 | Material : N/A |
| Written By : _____ | Due Date : 09/02/2007 Qty: 12 Um: Each |
| Checked & Approved By : _____ | |
| Comment : est rev. A New issue EC | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-----------------|-----------------------|
| 1.0 | M1020TR1375W125 | COLD DRAWN ROUND TUBE |
|-----|-----------------|-----------------------|



Comment: Qty.: 0.1313 f(s)/Unit Total: 1.5750 f(s)

AISI 1020-1025 ROUND TUBE

Dia. 1.375" x 0.125" wall batch: **M103258**

S.F. 07/02/02

| | | |
|-----|-------------|--------------------|
| 2.0 | LATHE CONV. | CONVENTIONAL LATHE |
|-----|-------------|--------------------|



Comment: CONVENTIONAL LATHE

Turn as per Dwg D3397

S.F. 07/02/02

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

S.F. 07/02/02

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

J.F. 07/02/02 (12)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: **WS23**

07-02-04

(12)

Date: Friday, 02/02/2007 8:49:25 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WHEEL ASSEMBLY

Job Number: 30585

Part Number: D33975

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE



07/02/05

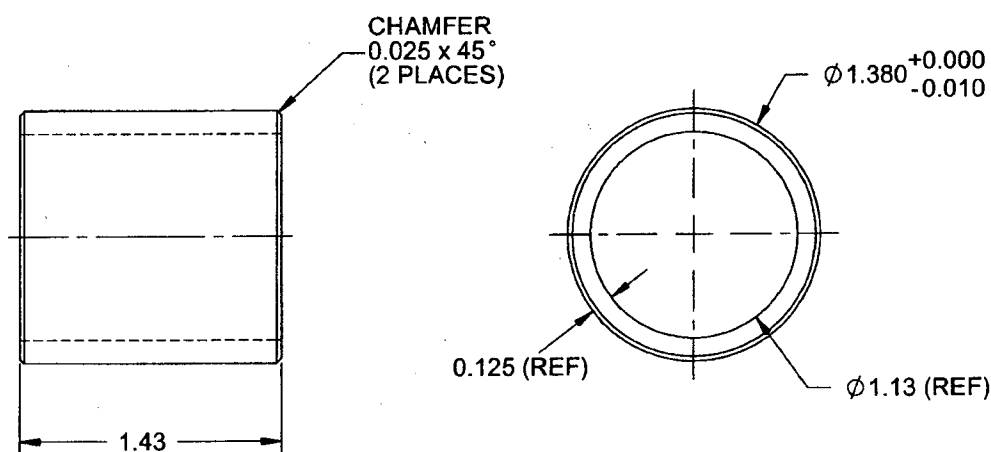
Job Completion



U 07.02.05

DART

| | | | |
|-------------------------|----------------|--|------------------------|
| DESIGN RF | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED 5 | APPROVED 5 | DRAWING NO. D3397 | REV. A SHEET 3 OF 3 |
| DATE 05.02.10 | | TITLE WHEEL ASSEMBLY | SCALE 1:1 |

RELEASED
36/03/09**D3397-5 SLEEVE**

w/0 30585

NOTES:

- 1) MATERIAL: AISI 1020-1025 ROUND TUBING PER MIL-T-5066 OR ASTM A513-00
MT1020 SRA OR AMS 5075 OR AMS 5077, COLD DRAWN, SEAMLESS
(REF. DART SPEC. M1020TR1.375W.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.025

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